\* The numbers are the same as the "Construction" of the Best Pneumatics No.8 Series CHAW.

## **Seal Kit List**

ø**40** 

No.	Description	Material	Note
16	Wiper ring	NBR	
17	Rod seal	NBR	21 is a non-replaceable part, so it is not included in the seal kit.
18	Piston seal	NBR	
19	Needle valve seal	NBR	
20	Cylinder tube gasket	NBR	
21	Piston gasket	NBR	
22	Cushion seal	_	

**Replacement Parts: Seal Kit** 

Bore size (mm)	Seal kit no.	Content			
40	CHAW40-PS				
50	CHAW50-PS				
63	CHAW63-PS	Cat of left non			
80	CHAW80-PS	Set of left nos. (6, 17, 18, 19, 20, 22			
100	CHAW100-PS	0, 0, 0, 0, 0, 0,			
125	CHAW125-PS				
160	CHAW160-PS				

<sup>\*</sup> Seal kit consists of items of (6) through (2) and (2) and can be ordered by using the seal kit number for each bore size.

## **Tie-rod Nut Tightening Torque**

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Bore size (mm)	Tightening torque(N·m)			
40	10.8 ± 1.1			
50	24.5 ± 2.4			
63	24.5 ± 2.4			
80	38.2 ± 3.8			
100	38.2 ± 3.8			
125	68.6 ± 6.8			
160	107.8 ± 10.7			

<sup>\*</sup> Gradually tighten the tie-rod nuts equally from opposing corners so that the tightening torques become the same as those listed above.