

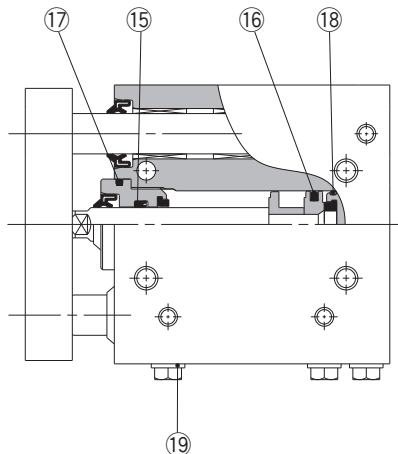
# Series **HYG**

ø20, ø25, ø32

Replacement  
Procedure is  
p.301

## Construction

ø40, ø50, ø63



\* The numbers are the same as the "Construction" of the Best Pneumatics No.2 Series HYG.

### Seal Kit List

No.	Description	Material	Note
15	Rod seal	NBR	(FKM can be selected.)
16	Piston seal	NBR	
17	O-ring (Rod end)	NBR	(FKM can be selected.)
18	O-ring (Head end)	NBR	
19	Seal washer	Stainless steel + NBR	(FKM can be selected.)

18 is a non-replaceable part, so it is not included in the seal kit.

### Replacement Parts: Seal Kit

Bore size (mm)	Kit no.	Contents
20	HYG20□-PS	Set of left nos. 15, 16, 17, 19.
25	HYG25□-PS	
32	HYG32□-PS	

Place the seal material symbol in □.

Symbol	Material
R	NBR
H	External FKM*

\* External seal: Rod seal, O-ring (Rod side) and seal washer are made from FKM.

\* Seal kit includes 15, 16, 17 and 19. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, order it separately.

**Grease for food part no.: GR-H-010** (10 g)

**Standard grease part no.: GR-S-010** (10 g)

### ⚠ Caution

**Please contact SMC to repair or replace seals of cylinder bore size 40 mm and above.**

Please contact SMC when the cylinder has to be disassembled for the purpose of replacing seals, etc.

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